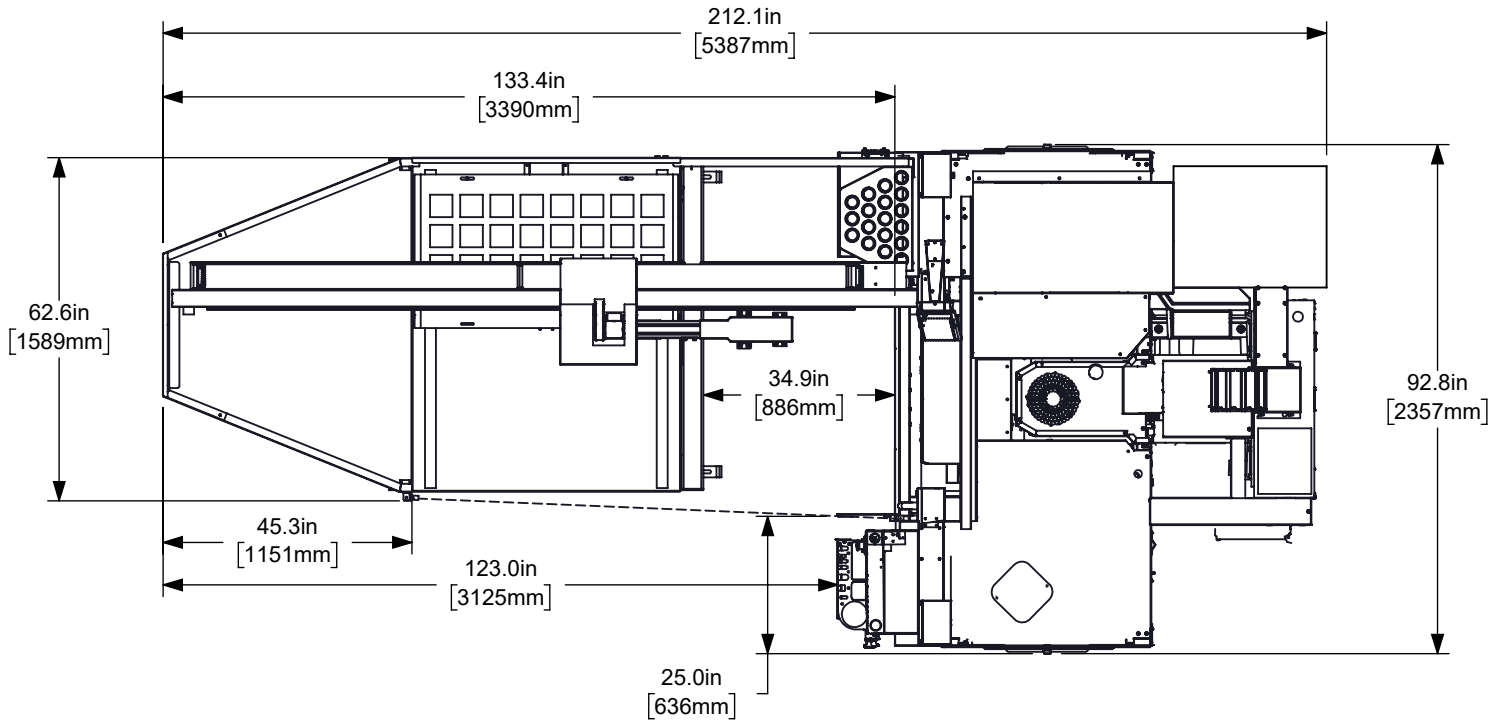


All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

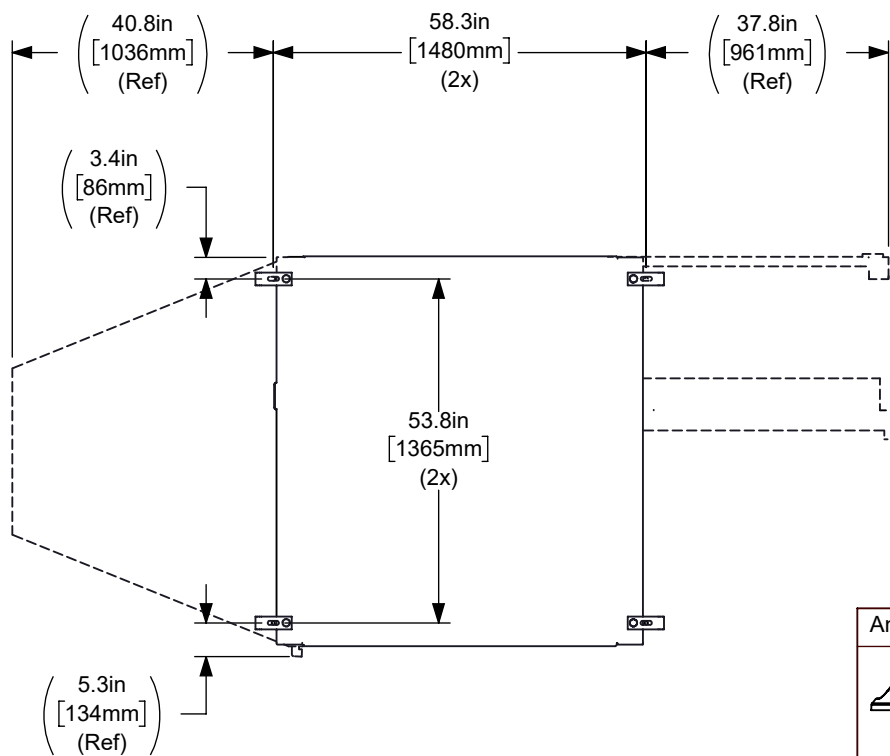
Layout with VF-2



All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

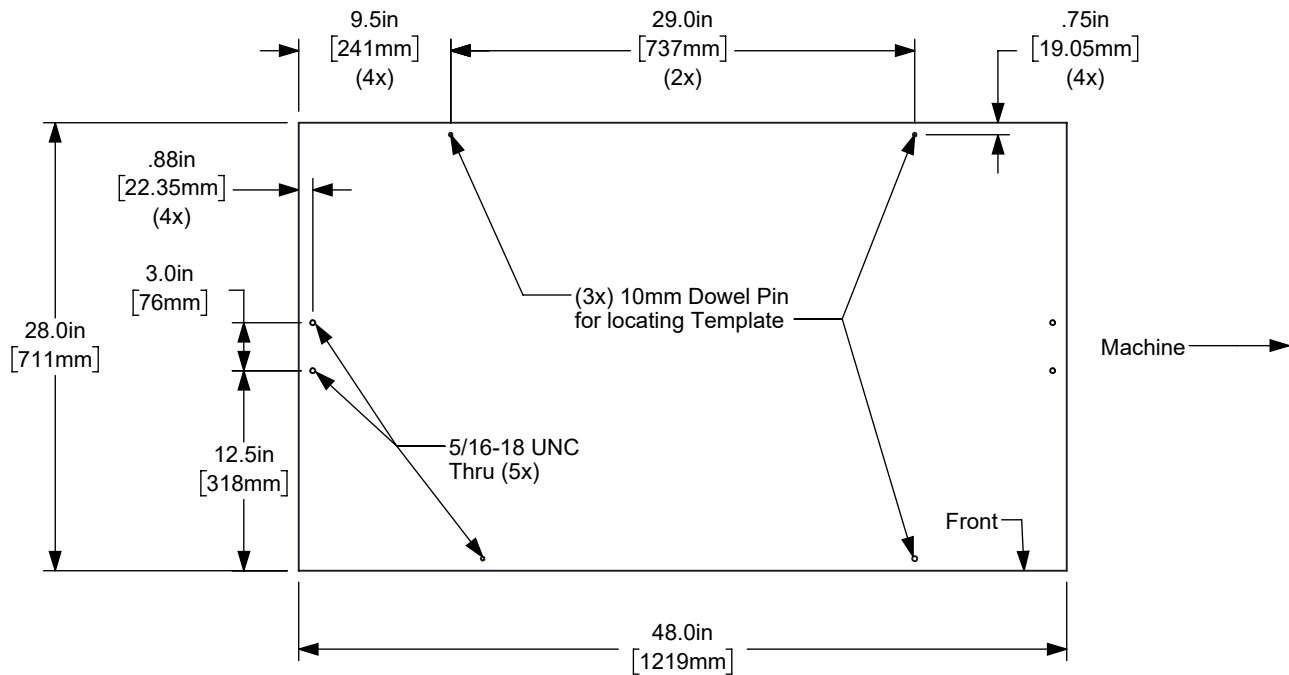
Air & Power

Air and Power are provided from the machine
No independent connections are necessary for APL

Anchor Pattern

All dimensions based on stackup of sheetmetal, subject to variation of 1/2" (13 mm)

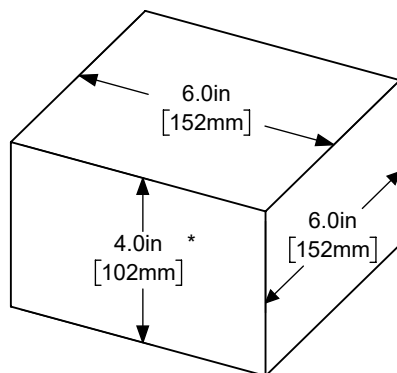
Table



To accommodate the large variation in size and shape of material that can be loaded by the APL, use the following guidelines and table dimensions to make your own part specific templates

1. Allow adequate space between rows and columns for gripper clearance
2. All rows must have equal spacing
3. All columns must have equal spacing (but can be different than row spacing)
4. Use dowel pins and/or screw holes to fix template to table

Maximum Part Size



*Maximum height assumes factory included workholding
Using other workholding will change the maximum part height

Standard Workholding

